



Thurston Machine Co. Ltd.

ISO 9001:2008 REGISTERED

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Purchasing Terms and Conditions

1. The supplier will adhere to the scope and requirements for work as specified on the purchase order or otherwise stipulated.
2. The supplier will adhere to the requirements of the of the quality assurance program standard as specified on the purchase order or otherwise stipulated.
3. The supplier will identify each product or service (batch, lot, component, or part) to the applicable reference material as specified on the purchase order or otherwise stipulated.
4. Where traceability is a requirement as stated on the purchase order or otherwise stipulated, each product or service (batch, lot, component, or part) will be provided with a unique identification.
5. The supplier will submit an inspection and test plan if required by contract.
6. The supplier will notify Thurston Machine in the event that any product or service (batch, lot, component, or part) will be produced outside of the facility as described on the purchase order and/or quote. Thurston Machine Co., Ltd., reserves the right to cancel the order in the event that the scope of work previously agreed upon changes.
7. The supplier will notify Thurston Machine of any amendments to the product or service (batch, lot, component, or part) as described on the purchase order and/or quote. Thurston Machine Co., Ltd., reserves the right to cancel the order in the event that the scope of work previously agreed upon changes.
8. The supplier shall maintain quality records as evidence that the products or services meet specified requirements for the life of the product or three years, whichever is greater.
9. The supplier shall include as a minimum, inspection and test records which identify:
 - i. either the reference drawing number and revision number or part number of the product;
 - ii. basis of acceptance;
 - iii. non-conformances and their disposition and records of re-inspect;
 - iv. dates of inspection and test;
 - v. verifiers or inspectors; and;
 - vi. data recording instruments when specified in the contract.
10. The supplier shall make quality records available to the customer representative for analysis and review.
11. The supplier shall grant access to their facility if the customer or the end user requests as visit
12. The supplier shall inspect the final cleaning, preservation, packaging, and marking, and verify shipping operations to ensure the specified requirements are met.

If any Z299 standards are referenced in the purchase order, the supplier shall not start work until the appropriate documentation is received outlining the specific clauses to be adhered to. Any material shipped without adhering to these requirements is subject to rejection by Thurston Machine Co., Ltd., receiving inspection procedure. Material that does not adhere to the terms and conditions outlined in this document will be rejected and sent back to the supplier at the supplier's expense.